



# STAMAX™ 20YH510

FR PP LGF REINFORCED

## DESCRIPTION

STAMAX™ 20YH510 is a high flow, halogen free flame retardant, copolymer reinforced with 20% long glass fiber, developed for Injection molded applications. This material has been designed to combine a good performance profile with good processing.

STAMAX™ 20YH510 should be dried at 100C for 2 hours before the injection molding.  
Melt temperature of 240 °C should not be exceeded during processing.

IMDS ID:1181781542

## TYPICAL PROPERTY VALUES

Revision 20221213

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
Density	1225	kg / m <sup>3</sup>	ISO 1183
Glass fibre content	20	%	ISO 3451
<b>MECHANICAL PROPERTIES <sup>(1)</sup></b>			
<b>Tensile modulus</b>			
at 23 °C	6000	MPa	ISO 527/1A
at 80 °C	2900	MPa	ISO 527/1A
<b>Tensile strength</b>			
at 23 °C	70	MPa	ISO 527/1A
at 80 °C	37	MPa	ISO 527/1A
<b>Tensile elongation at break</b>			
at 23 °C	2.1	%	ISO 527/1A
<b>Flexural Modulus</b>			
at 23 °C	6200	MPa	ISO 178
at 80 °C	4000	MPa	ISO 178
<b>Flexural strength</b>			
at 23 °C	120	MPa	ISO 178
at 80 °C	60	MPa	ISO 178
<b>Charpy Impact Strength Notched</b>			
at 23 °C	14	kJ/m <sup>2</sup>	ISO 179/1eA
at -30 °C	14	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Charpy impact unnotched</b>			
at 23 °C	36	kJ/m <sup>2</sup>	ISO 179/1eU
at -30 °C	35	kJ/m <sup>2</sup>	ISO 179/1eU
<b>THERMAL PROPERTIES</b>			
<b>Heat deflection temperature</b>			
at 1.80 MPa (HDT/A)	152	°C	ISO 75/A
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C		µm/mK	ISO 11359-2
<b>FLAMMABILITY PROPERTIES</b>			
<b>GWFI</b>			
at 1.6mm		°C	IEC 60695-2-12



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>UL94</b>			
Lowest thickness for V0	0.8	mm	UL 94
<b>Comparative Tracking Index</b>	600	V	IEC 60112

(1) All measurements on injection molded samples.

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